V-TUF CO.194KIT2 UNLOADER KIT

Designed with a longer bypass pipe to keep the pump cooler.

The bypass pipe can be connected from pump to the suction filter <u>or</u> directed back to the water supply tank as shown below.

Assembly option illustrations:

Bypass pipe can be connected from pump to the suction filter:



Directed back to the water supply tank:





Please remember:

- 1. Ensure all connection threads are seal with thread tape <u>PL040</u> or removable thread lock such as <u>V-TUF ZYLOCK PL010</u>
- 2. Make sure the unloader lock nut is set so the system does not exceed the maximum pressure or power range.

If you would like to discuss any of the above, please phone 01522 787978