

How to maintain your vacuum suction.



If your vacuum loses its suction power, please observe the following important points:

1. Never use the vacuum without the main primary filter (5) to vacuum material or if there is any debris in the waste drum (4), as debris will enter the vacuum motor and cause costly damage.
2. Follow the process below in the exact order:

To restore your vacuum suction power:

1. Remove the suction hose (3), switch on the machine, and check the suction power by placing your hand over the port (3) where the hose was connected. If the suction power is restored, then there is a blockage or a hole somewhere between the suction point (1) and where the hose connects to the vacuum tank (3). Rectify this.
2. If suction is still low, remove the vacuum bag and empty any debris out the waste tank (4), clean the primary suction filter (5) make sure it is correctly fitted back to the vacuum head. Then fit the head (2) to the drum (4) and switch on the machine and check the suction power by placing your hand over the port (3) where the hose was connected.
3. If the suction is still low, remove the primary filter (5) and put the vacuum head back (2) on the drum (4) and switch on the machine and check the suction power by placing your hand over the port (3) where the hose was connected. Suction should now be restored, and a new primary filter (5) must be fitted before commencing any work.
4. If suction power is not restored, then your machine needs a service. Please contact a V-TUF engineer to assist you.



1. Suction point (the point where the material is sucked into the vacuum).
2. Vacuum head
3. Hose connection port
4. Vacuum waste drum
5. Primary filter (the last filter before the air enters the vacuum motors).